

CIGARETTE SPECIFICATION

STOCKTON STREET  
B&H 100 DELUXE ULTRA LIGHTS MENTHOL FTB /& 6's  
BRAND CODE-1110 (STD) / & 113

EFFECTIVE DATE: 03/16/89  
STANDARD PRODUCTION

CIGARETTE LENGTH	:	98.5	MM	FTC TAR	:	6.0	MG/CIGT	5.5	-	6.4
TOBACCO ROD CIRCUM.	:	24.00	MM	FIELD MENTHOL	:	.45	MG/CIGT	.40	-	.50
TOBACCO ROD LENGTH	:	67.0	MM	FRESH MENTHOL	:	.55	MG/CIGT	.50	-	.60
FILTER LENGTH	:	31.5	MM							
TIPPING LENGTH	:	36.000	MM							
TOTAL R.T.D.	:	4.60	IN. H2O							
DILUTION TARGET	:	55.0	+/-	5.0	%					

TIPPING PAPER /USE UP: 72MM X 3200M WHT SGRL PPT EC-436 12-847-E LASER, PERF.  
REPLACE WITH : 72MM X 3200M WHT SGRL PPT EC-436 12-847-F LASER, PERF.

GLUE ROLLER/  
TIPPING INFORMATION : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -  
: BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE  
24.00 1.50 26.00 8.5 X 19MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A

STD. FILLER - PACK O.V.: A7000 - 12.95% B&H DELUXE ULTRA LIGHTS MENTHOL FTB (6S FTB: A7000-12.95%)  
\*\* NO TROPICAL FOR B&H DELUXE ULTRA LIGHTS MENTHOL FILLER \*\*

CIGARETTE PAPER : 26.5MM X 6500M 50CU/2.6%(KC664/EC14547) 10-100-A

INK : \*INK FOR PRINT DIE AND EXPORT OVERPRINTS\*  
: MARLBORO BLACK #1-376 (MARK 8) 60-906-A  
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : TIPPING PAPER 12-847-E ADDED TO SPEC, USE UP AND  
: REPLACE WITH 12-847-F TO DEplete INVENTORY OF  
: THE "E" MODEL. NO WEIGHT CHANGE. OK TO MIX.

PREPARED BY : K. V. SMITH PRINTING DATE : 3/16/89  
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APPROVED BY: *J. A. L.* SUPERCEDES SPECIFICATION DATED: 1/02/89

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